

TheCET.com Installation Guide: **Suzuki GSX-R**

1. Place bike preferably on swing arm stand.
2. Remove front seat.
3. Remove solo seat section or rear seat.
4. Remove lock rivets under the tail and bolts.
5. Disconnect the tail light wire and slowly remove tail section.
6. Cut stock signal wires as close as possible to the signal connects them to the blinker wire.
7. Fender trimming: the stock fender is used to retain the trunk area also kept is the holder clips for the support bar but it must be trimmed enough to install the Undertail section. For cutting I recommend a dremmel tool with plastic cutting tip I used it with very good results, but you can also use a hack saw blade or something similar. You basically have to cut fender at least as high as the finished edge and also leave room for signals. Its not critical to cut perfectly since the new tail covers all of this. Drill 3 or 4 holes in each side of the trunk and use zip ties to attach it to sub frame for more support (see pictures) wear safety glasses for all cutting procedures!!!
8. With cutting tool remove 4 bugee hook on subframe and file welds smooth also remove 2 welded bracket on same bar as the hooks. Ware safety glasses for all cutting procedures!!!
9. Carefully reinstall tail section on bike but do not install any of the bolts.
10. Slide Undertail up into the tail section and position rear holes to be drilled. After drilling install the plastic fasteners, drill and install fasteners. You may have to remove slip-on muffler to drill hole on right side.
11. Install the bolts that hold down tail section.
12. Connect signal (led signal black and red wires)(bulb signal black and white wires to the stock flasher wires, you may have to check the ground wire on your bike to connected to the black one from the tail section. For the tail light wires, Suzuki stock color is black that you connect with the red one from the The CET tail light, the black\white from Suzuki connect to the black ground one(please check on the wires to be sure, the white\black from Suzuki connect to the black one from The CET. You must use led tail light bulbs with Undertail!! Check signal, tail and brake light operation.
13. Install license plate bracket by marking and drilling 3 holes for fasteners supplied. You can also use nuts and bolts if you prefer.

Pictures on next page



